

**SYSTEM AND METHOD FOR DEFINING INTERFACE
OF MANUFACTURE EXECUTION SYSTEM**

Claim of Priority

[0001] This application claims the benefit, pursuant of 35 U.S.C. §119, of the earlier
5 filing date of commonly owned Patent Application Serial No. 92106107, filed on March 19,
2003 in the Patent Office of the ROC, Taiwan.

Background

Field of the invention

[0002] This invention relates to Manufacturing Executing Systems (MES) and, more
10 particularly, to a protocol used to communicate between servers and clients operating in a MES
environment.

Glossary of terms

[0003] The following terms and definitions are offered in order to facilitate
understanding of the invention:

CIM Computer Integrated Manufacturing

CORBA Common Object Request Broker Architecture is the OMG platform-independent technique for programs running on different machines to communicate with each other.

IDL Interface Definition Language. Generally refers to the OMG/CORBA IDL. Used to define interfaces to objects. Defines the types of objects according to the operations that may be performed on them and the parameters to those operations. This is similar to a C++ header file. For example, in the CORBA context, an IDL compiler generates "stubs" that can be called by client code and skeletons for implementing server code. IDL compilers exist to map the IDL definitions into various languages: C, C++, Smalltalk, Java.

MES Manufacturing Execution Systems

OMG Object Management Group

SEMATECH SEmiconductor MANufacturing TECHnology: an international research consortium in which member companies cooperate precompetitively in key

areas of semiconductor technology, sharing expenses and risk with the common aim of accelerating development of advanced manufacturing technologies.

- SiView Standard An integrated Manufacturing Execution System (MES) and equipment automation offering from IBM that is compatible with the SEMY/SEMATECH CIM Framework and Object Management Group (OMG) standards. It uses object-oriented technology with plug-and-play flexibility to permit fine tuning of operational performance as needed.
- XML eXtensible Markup Language: a W3C proposed recommendation. Like HTML, XML is a simplified profile of SGML, for creating markup languages. XML: may be used to define many different document types, each of which uses its own element type names.
- HTML Hyper Text Markup Language uses a single SGML document type, with a fixed set of element type names, i.e., "tag names," such as "html ", "body", "h1", "ol".
- SGML An International Standard (ISO 8879)

Background of the Art

[0004] In large manufacturing facilities, such as a semiconductor foundry in which

many tools are required to build the wafer and chip product, there exist many complex

5 software programs or packages that are used to run and monitor the performance of the tools.

Many of these monitoring and control software packages are written to standards defined by

the semiconductor equipment consortium SEMATEC. SEMATEC standards are typically used

as they guide manufacturers in the way these programs should be implemented. The main

framework for this system of software programs is known as the Computer Implemented

10 Manufacturing (CIM) framework.

[0005] The overall control of the tools in the foundry is by a central computer or server

having a Manufacturing Execution System (MES) tool control system. The central server has

the information regarding each customer job that is currently being processed and ensures that

each tool is performing the correct operation and in the appropriate sequence. This server

15 communicates with users that monitor and control the production flow and operations on

individual client workstations. A MES of the type suitable for this purpose is sold under the model name SiView and is published by International Business Machine Corp. (IBM) of Armonk, NY. SiView and IBM are registered trademarks of the IBM Corporation.

[0006] Currently, one of the goals of SEMATECH is to adopt a distributed

5 communications pathway and protocol that is referred to as Common Object Request Broker Architecture (CORBA). This system allows for the development of distributed systems to

operate seamlessly in an integrated architecture while functioning on various independent platforms. MES architectures, such as SiView, are following the recommendations of

SEMATECH and are transitioning over to CORBA. With reference to Figure 1, an example of

10 a communication pathway 100 using CORBA 120 connects server 110 and client device 130.

Communication files are initiated through the CORBA communication pathway 120 using objects stored for use in a CORBA communication pathway using IDL files 115, 125.

[0007] While suitable for its intended purpose one drawback to the use of IDL is that complex monitoring and control tasks can result in the use of many objects or software

15 modules resulting in a large collection of IDL files to accomplish a specific task. This build-up of IDL files 115, 115a, 115b, etc., over time, adds complexity and additional overhead to the

communication pathway. For example, a server may initially provide for the monitoring of two functions, such as "lot track in" and "lot track out," wherein "lot track in" may be

representative of a monitoring function that monitors the input of a product lot and "lot track

20 out" may be representative of a monitoring function that monitors the output of the production

lot. In this case the IDL file contains two methods. Over time, as the desire to monitor more features grows and the capability to monitor more features increases, more functions may be

added to enhance the server's capability. For example, functions such as "lot information

inquiry," "operation history inquiry," "tool information inquiry," "lot running hold" may be functions that are desired and added.

[0008] One method of organizing these new functions may be to develop categories of operations that include one IDL file per category. For example categories may be represented as:

Category 1 - Action applied on lot;
Category 2 - Information inquiry on lot;
Category 3 - Action applied on tool;
Category 4 - flow/routing setting; and
Category 5 - modeling recipe manipulation

[0009] Thus, an IDL file associated with Category 1 may monitor or track the input and output of material, for example. Category 2 may include an IDL file for a "query of lot information" or a "lot operation history." Category 3 may include an IDL file for setting or resetting the operation mode of a tool or for requesting a "tool operational status." Category 4 may include an IDL file for flow management or route settings and Category 5 may include an IDL file for modeling individual recipes.

[0010] However, an IDL file may become diverse and complex as new functions are added to the file. For example, an IDL file, entitled "File A" associated with category 1: (version 1.0), may monitor input and output using the following instructions shown here in the well known IDL programming language as:

```
File A: "basic_result_structure"  
Interface ActionOnLot {  
    TrackInResult = Trackin();  
    TrackOutResult = TrackOut()
```

[0011] However, a user may need or desire additional actions such as "hold/release." In this case, IDL file, File A, may be modified as:

```
File A: "basic_result_structure"  
Interface ActionOnLot {  
    TrackInResult = TrackIn();
```

```
TrackOutResult = TrackOut();  
HoldResult=hold();  
ReleaseResult=release();
```

5 **[0012]** Users may desire to enhance the hold function with functions such as “future hold,” “hold right now,” and “hold after current operation complete.” In this case, the IDL file, entitled "File A1," may be represented as:

```
10                   File A1         include "file A"  
                                  include "Enhanced_Result_Structure"  
                                  interface enhancedActionOnLot : basicActionOnLot {  
                                  future_hold_result = future_hold();  
                                  enhanced_hold_result_1 = hold(in string  
15                                    Flag_HoldRightNow?);  
                                  hold_next_result = hold_next();  
                                  enhanced_release_result = release(in string user_id);  
                                  //check user id.
```

20 **[0013]** In this case "File A," which has many of the desired features, is included in the new process, "File A1." Thus, as new functions are added to the monitoring process, an increase in the complexity and number of the IDL statements naturally occurs. However, changes to basic IDL functions, such as File A, may cause operations of more complex functions to operate in an unexpected and undesired manner.

25 **[0014]** Accordingly, there is a need for a method and system that allows for improved monitoring and tracking capability without significant increase in the complexity of the programming instructions performing the monitoring operations.

Summary

30 **[0015]** A system and method is disclosed for defining the interface of a manufacturing execution (MES). XML (Extensible Markup Language) is used to form an interface definition file and a XML tag-set file for simplifying the IDL (Interface Definition Language) files used by SiView MES that allows for the removal of Interface Repositories (IFR) so that each the

server and clients need only maintain an XML tag-set file and Interface Definition File.

Furthermore, an XML schema file is used for validating the contents of the XML output file.

The system for defining the MES interface to process a transaction between a server, having an

MES, and a client through an XML file based on a communication protocol, comprises an IDL

5 file for executing a plurality of service objects of the MES, an XML tag set file, wherein the

XML tag set file uses XML for defining interfaces of the plurality of service objects and an

XML schema file, wherein the XML schema file is within a web server for validating an output

content generated by executing IDL file and the XML tag set file, wherein the XML tag set file

is adapted to serve at least one argument of the plurality of service objects within the IDL file.

10 [0016] It will be appreciated by those skilled in the art that with this new mechanism
introduced above, the following benefits may be achieved:

message content of a transactional based MES utilized with a protocol suitable to
that format can be projected onto a standard, well-organized XML format;

using XML as a remedy to eliminate or reduce handling of diverse IDL content as

15 there is one single ASCII text typed IDL file composed and described by XML;

an XML object is made more portable and not limited to a single communication
pathway.

Brief Description of the Drawings

[0017] In the drawings:

20 [0018] Fig. 1 is a system diagram of a conventional communication pathway;

[0019] Fig. 2a is a system diagram of a communication pathway according to the
present invention;

[0020] Fig. 2b is an alternate system diagram of a communication pathway according to the present invention;

[0021] Fig. 3 is an example of an IDL envelope expressed in "C" programming language source code;

5 [0022] Fig. 4 is an exemplary structure for an XML schema in accordance with the principles of the invention;

[0023] Fig. 5a is an example of a transaction structure within an XML schema disclosed in Fig. 4;

[0024] Fig. 5b is an example of a header structure within an XML schema disclosed in
10 Fig. 4;

[0025] Fig. 5c is an example of a content structure within an XML schema disclosed in Fig 4.

[0026] Fig. 6 illustrates an exemplary XML schema for requesting information from a server in accordance with the principles of the invention; and

15 [0027] Fig. 7 illustrates an exemplary XML schema for replying to the request for information shown in Figure 6.

[0028] It is to be understood that these drawings are solely for purposes of illustrating the concepts of the invention and are not intended as a definition of the limits of the invention. The embodiments shown in the figures and described in the accompanying detailed description
20 are to be used as illustrative embodiments, and should not be construed as the only manner of practicing the invention. It is to be understood that these drawings are for purposes of illustrating the concepts of the invention and are not to scale. Also, the same reference

numerals, possibly supplemented with reference characters where appropriate, have been used to identify similar elements.

Detailed Description

[0029] Figure 2a illustrates an overview 200 of the use of XML in accordance with the principles of the present invention. In this overview, server 205 includes capability to use XML and IDL 115. In this case XML information is passed through Web for XML schema validation 210 to client 220. Client 220 also includes capability to use XML to unwrap the transferred information.

[0030] Figure 2b illustrates an alternative MES communication system 250 in accordance with the principles of the present invention. In this case, MES configuration 250 is shown including a server 205 and client 220 connected by a communication pathway 120 as previously discussed. Server 205 and client 220 are adapted to generate objects using an XML protocol layer 207 and 227 while the communication pathway 120 transmits objects using an IDL protocol layer. Protocol gateways 25, 270 are provided between the communication pathway 120 and the client 205 and server 220 wherein XML object 260, defined by the XML protocol, 207 for example, are stored in an IDL envelope 265 for transmission across the CORBA communication pathway 120. It will be appreciated by those skilled in the art that XML, a world wide standard, is supported by many IT vendors, such as IBM, MICROSOFT and SUN MICROSYSTEMS, and allows for objects 260 to be defined a pure text, self-described form. By using XML protocol layer 255, 270, XML objects 260 can be shared using many other communication pathways such as TCP/IP 50, TIBCO RV 52 and SOAP 54 without the need for conversion. TCP/IP is well known in the networking art and is composed of layers, wherein "IP" is responsible for moving a packet of data from network node to network

node by forwarding each packet based on a four byte destination address (e.g., the IP number) and “TCP” is responsible for verifying the correct delivery of data from client to server.

[0031] In accordance with the principles of the invention, the IDL file may be made invariant by describing one service that is to be provided by server 205. For example, Figure 3 illustrates XML object, entitled SiView_Transaction, expressed in “C” programming language, which includes a single text input and a single text output. In this exemplary example, the input is an ASCII typed argument and the output is a string of ASCII characters. The input and output are described in XML format.

[0032] As one skilled in the art would recognize, a well-defined XML file is useful as the XML file infers the existence of a schema file that can perform content validation. By using this feature, several IDL files used in an MES, such as SiView, may be folded into a single well-defined XML file. For example, in a system, such as SiView, there may be transactional based MES with almost all text content. In this case, the objects may be more easily transformed or converted IDL to XML formats and gateways 255, 270, which may be performed by software routines on server 210 and the clients 220, respectively, operating as separate units, can encapsulate the XML defined object into an IDL envelope.

[0033] Figure 4 illustrates a schema structure 400 having a transaction region 410 that includes a header region 430 and a content region 450. The transaction region 410 includes information common to the transaction performed. For example, transaction region 410 may include information associated with identification 412, an action 414 to be performed or a function identification 416. The transaction region 410 further includes information with regard to header region 430 and content region 450.

[0034] Header region 430 includes information regarding a source, e.g., system 432 and node 434, and information regarding any message, i.e., rc 436 or message identification 438, that is required. Header 430 may further include information regarding a user, e.g. pwd 440.

5 [0035] Content region 450 includes information regarding a particular production lot 452. For example, lot 452 may include information regarding whether there is a hold status 454 request or a lot identification 456. Similarly, other information, referred to as any2, 452, and any3, 454 may be defined.

[0036] Fig. 5a illustrates an example of a transaction region 410 of a sample XML
10 schema in accordance with the principles of the invention. In this exemplary transaction region 410, three attributes are identified, "id name" 510, "action" 512 and "function id" 514, that enables a user to provide input. For example, attribute "id name", is identified or typed as requiring a "string," of conventional alphanumeric values that may be entered by a user or may be read from a file. Similarly, attributes "action" 512 and "function id" 514 are typed as
15 requiring similar "string" inputs. The element "transaction" 516 is identified as including the attributes "id name," "action" and "function id", which are represented as 510', 512' and 514', respectively.

[0037] Transaction region 410 further defines the elements "Header" 520 and
"Content" 540, which are more fully explained with regard to Fig. 5b and 5c, respectively. As
20 one skilled in the art would appreciate, transaction region 410 may contain more than one transaction region, which is illustrated as 410'. Each transaction region may define different attribute types and header and content elements.

[0038] Fig. 5b illustrates an example of a header element 430 of a sample XML schema in accordance with the principles of the invention. In this exemplary header element 430, the element "msg" 436 is identified and typed as including two attributes, "rc" and "msg_id," which are represented as 432' and 434', respectively. Attributes "rc" and "msg_id" are identified and typed, at 432 and 434, respectively, as being "string" values. Similarly, the element "from" 438 is identified and typed as including two attributes, "node" and "sys", represented as 440' and 442', respectively. In this illustrated example, header element 410 further includes a user element 444 containing a single attribute "pwd", represented as 446'. Attribute "pwd" is identified and typed as a "string" data type, represented as 446.

10 [0039] The header element 430' is next identified and typed as containing three elements, "from" 438, "msg" 436 and "user" 444, and one attribute "sno" 448'. Attribute "sno", i.e., serial number, is identified and typed as a "string" data type 448.

[0040] Fig. 5b illustrates a similar structure for content element 450. In this case, content element 450, illustrated as 450', includes a single element 452', referred to as "lot". Element "lot" 452 is then identified and typed as including three elements, "any3" 454', any2, 456' and "holdstate" 458' and one attribute, "lot_id" 460'. In this case, attribute "lot_id" 460 is used to provide information to the user and is identified and typed as a "string" data type. Furthermore, elements "any3" 454, "any2" 456 and "holdstate" 468 include a single attribute "txt", shown as 460'. Attribute "txt" is identified as a "string" data type 460.

20 [0041] Fig. 6 illustrates a schema 600 requesting a server to provide information regarding a specific "lot." In this exemplary schema, transaction 610 includes three attributes, Transaction Id, Action and Func Id that are defined as "lotInfoInq", "Inquery" and "0001", respectively, at line 615. A Header section 620 includes a single attribute "sno" equal to

"00100" at line 622, and two elements From Node and sys equal to "MyPC" and "OMI" at line 624. At line 626, a user password, identified as ABC and set to "123" is illustrated as an example.

[0042] A content section 630 is shown having a Lot_id set to ABC100.00 at line 632.

5 Additional textual information, presented as Any2 and Any3 may be included in the header section.

[0043] Figure 7 illustrates an exemplary schema 700 for a server replying to the request schema shown in Figure 6. In this exemplary schema, transaction region 710 includes three attributes: Transaction Id, Action and Func Id, which are set to "LotInfoInqReply",

10 "ResultReply" and "0005," respectively. Header section 720 includes a single attribute "sno" that identifies the header at line 722. It further includes two elements, From and Msg. A content section 730 includes one attribute Lot_id at line 732 for returning the results to the client. Content section 730 may include additional information, shown as any2 and any3, at lines 734 and 736 respectively.

15 [0044] While the invention has been described with reference to the preferred embodiments thereof, it will be appreciated by those of ordinary skill in the art that modifications can be made to the parts that comprise the invention without departing from the spirit and scope thereof, as defined by the claims.